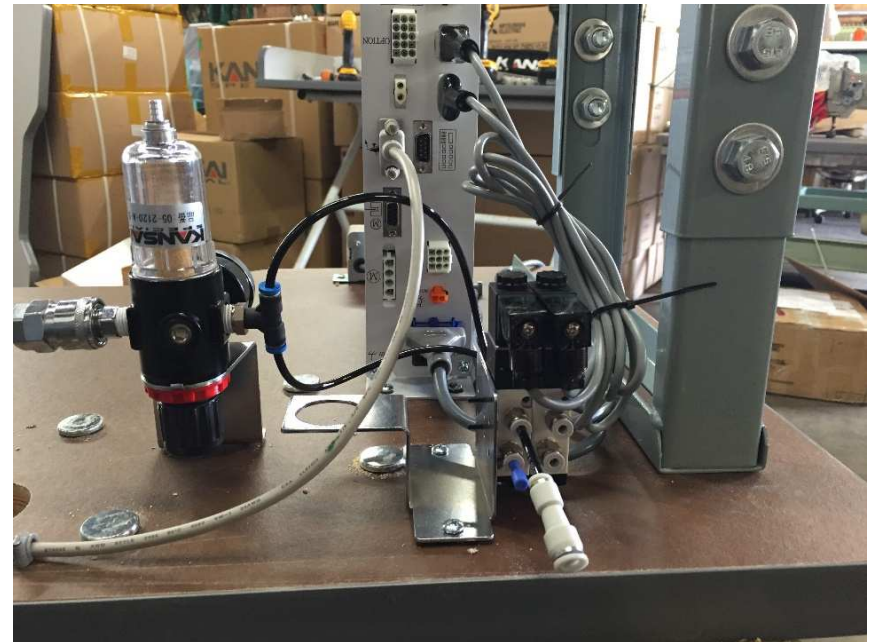
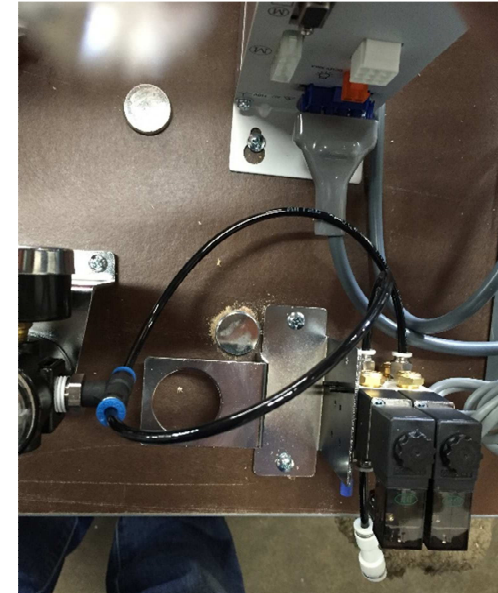
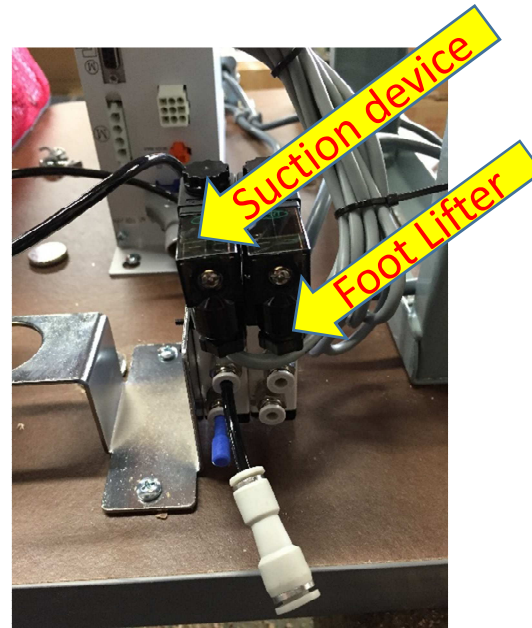
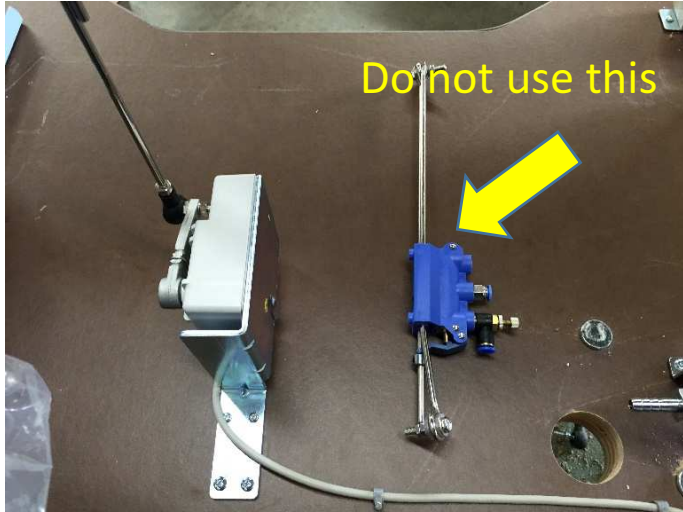


How to set up Kansai Special Flatseamer

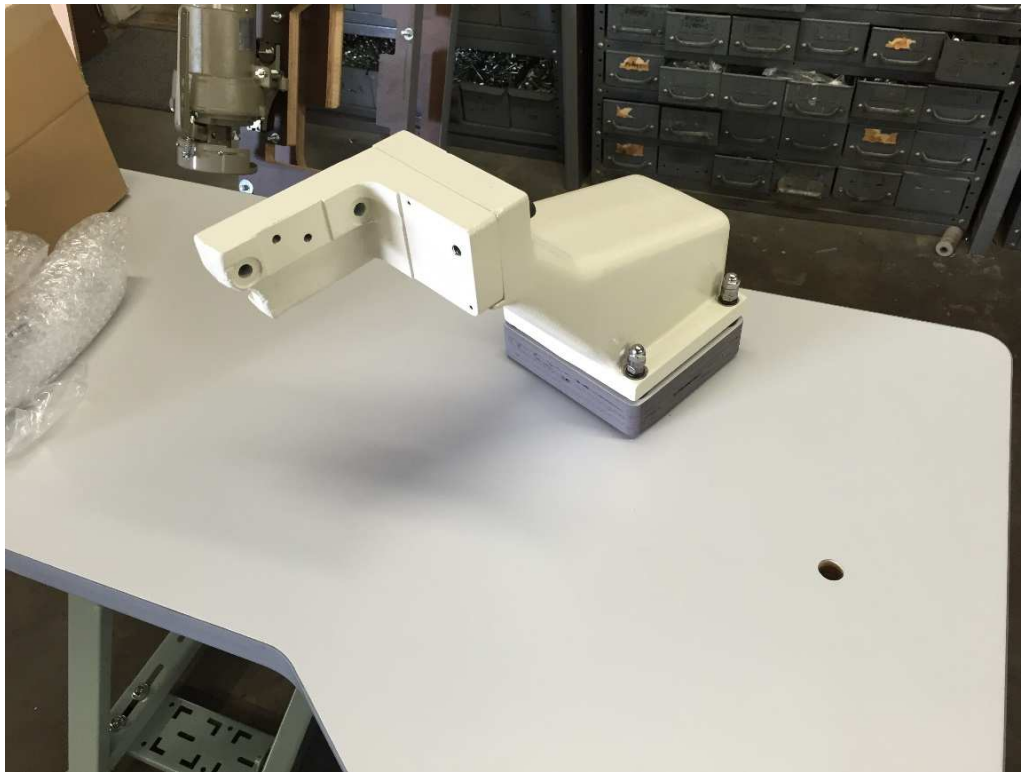
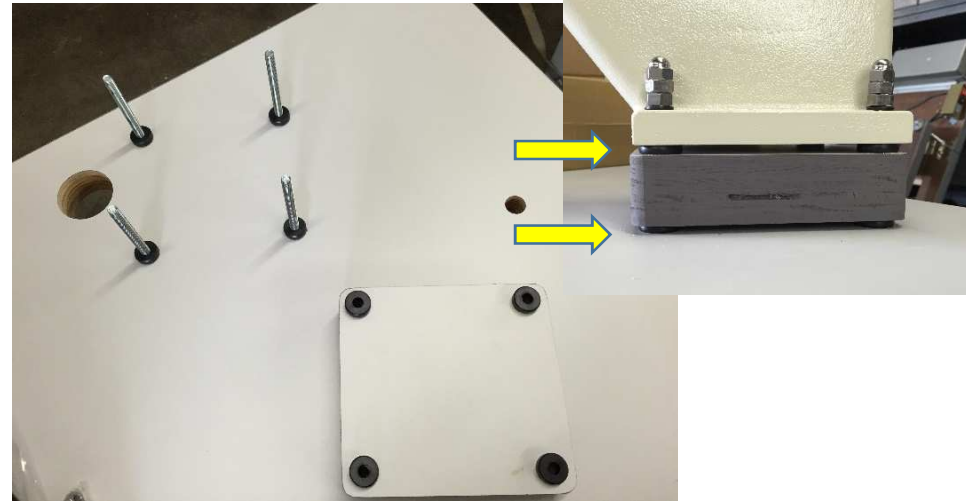
Regulator set up



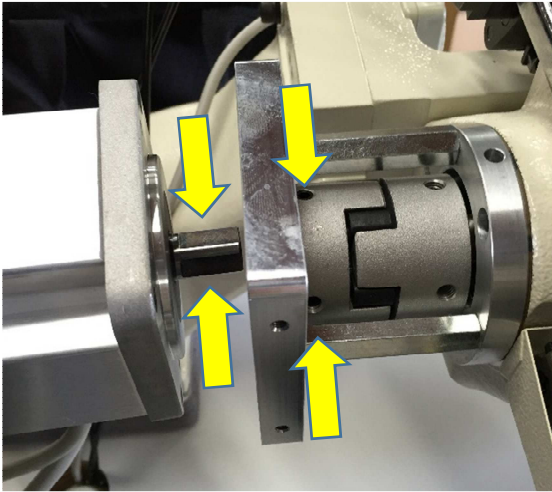


Use pedal switch in i70 Direct motor.
Do not use pedal switch in suction device.

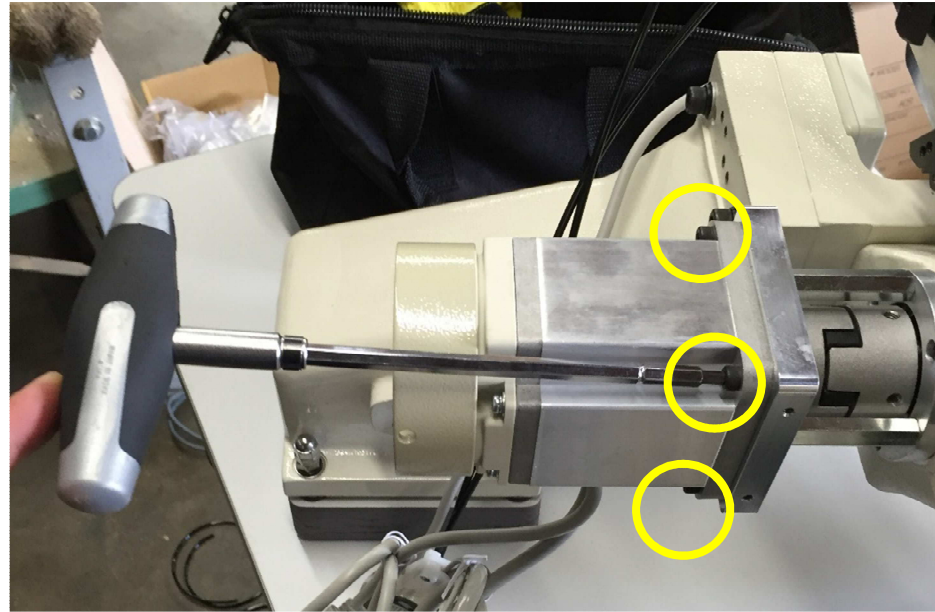
Location of Rubber cushion



Assembling i70 Direct drive Motor



Match the 2 flat surface of the motor shaft and joint screw.
But, DO NOT TIGHTEN NOW.



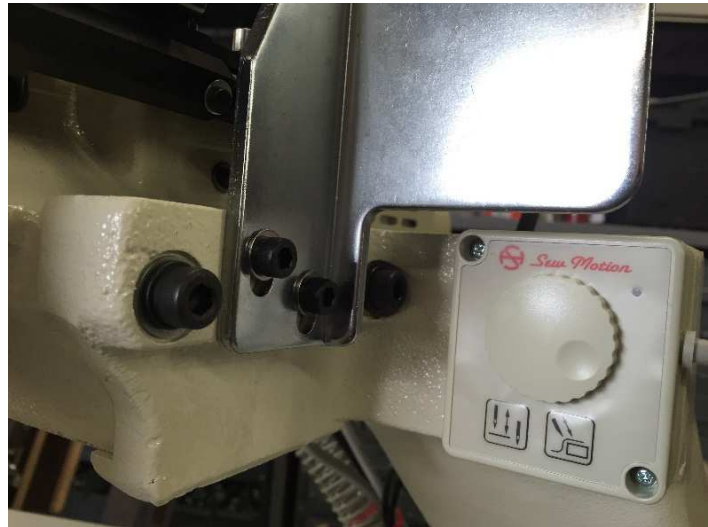
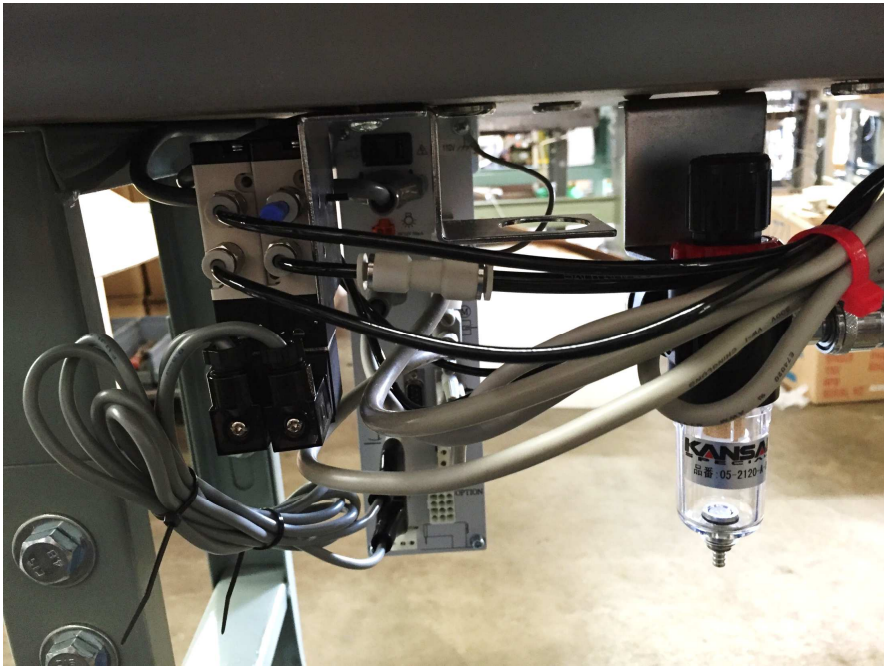
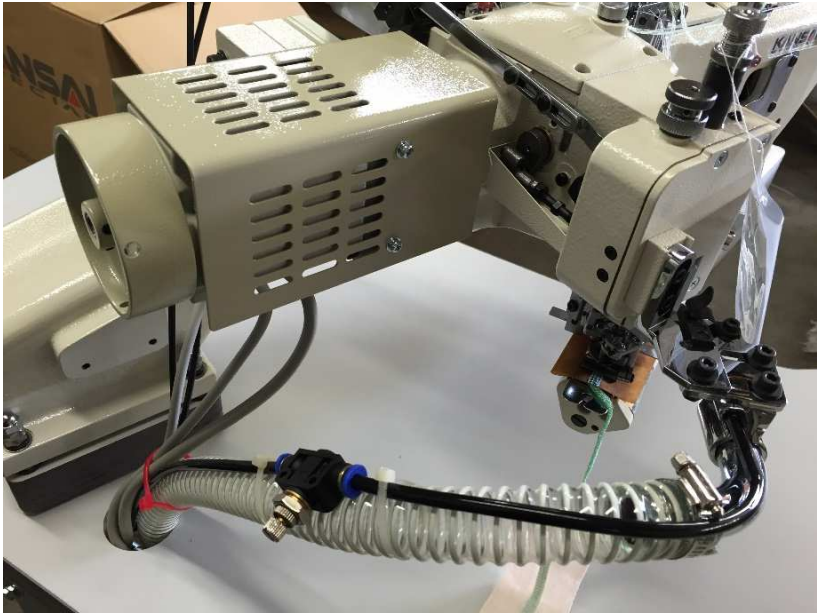
First of all, you must attach i70 direct motor on to the motor bracket.



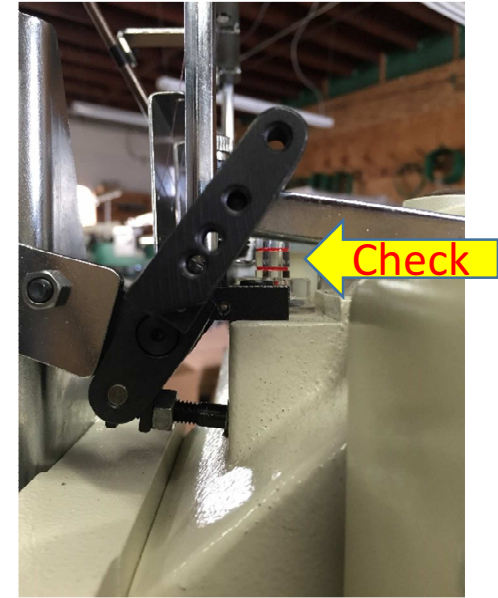
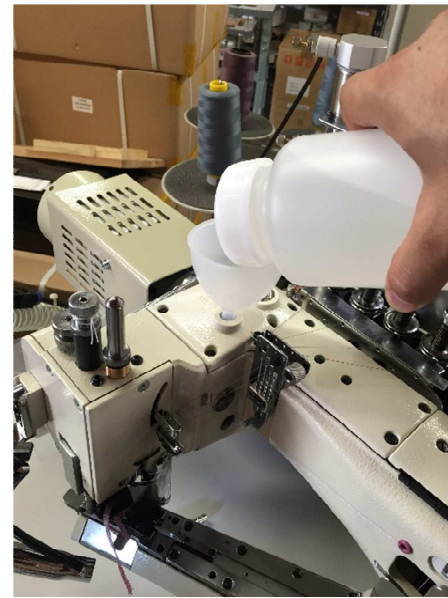
Motor cable should face down position in order to attach cover



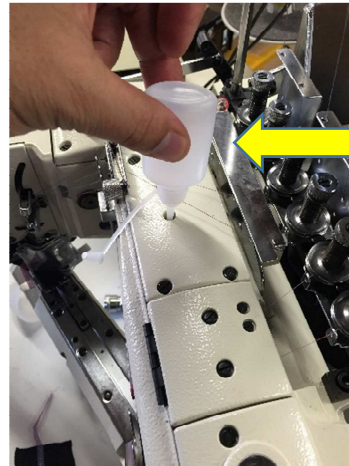
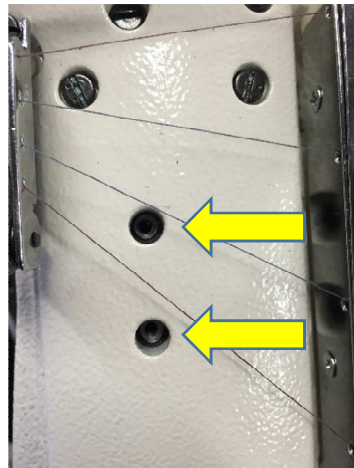
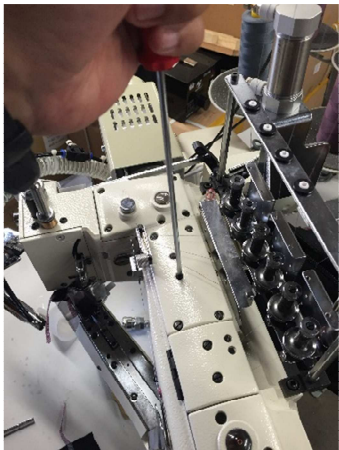
Secondly, attach motor shaft and joint (coupling) .



Oil use Kansai Special genuine oil Parts no. 28-617. This is special oil only for feed off the arm shape sewing machine.



Oil amount approx. 120 cc (4 fl oz) in each place



Use empty oiler in accessory box.

Do not mistake with Silicon oil in accessory box.

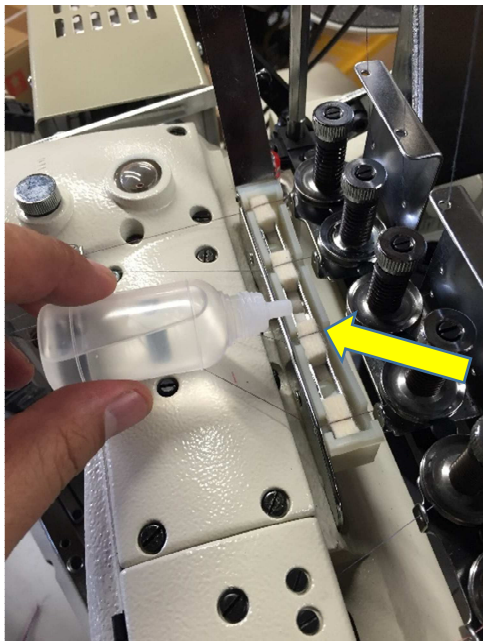
When starting new machine after filling the reservoirs, or when beginning to operate a machine that has been idle for some time, it may be necessary to prime the pump. To do this, remove the 2 plug screw and apply oil to these holes and tighten the screw. And operate machine until bubbling can be observed at the window.



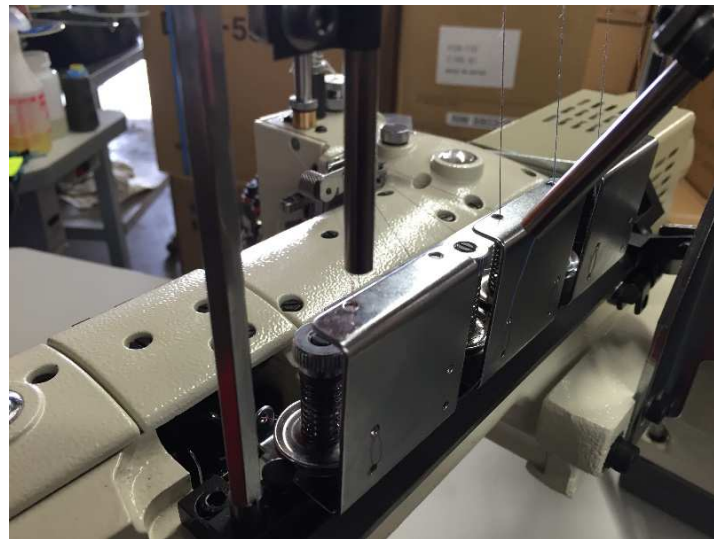
Position of needle bar height adjust here
Special tool is included in the motor.



- In 2nd carton box includes
1. i70 Direct Motor
 - 1-1 Direct Motor + cover
 - 1-2 Control box
 - 1-3 Pedal switch
 - 1-4 Main switch
 - 1-5 Manual and tool for adjusting needle position
 2. Bracket for attaching Machine head
 3. Cables, solenoid switch and digital hand pulley
 4. Foot lifter device



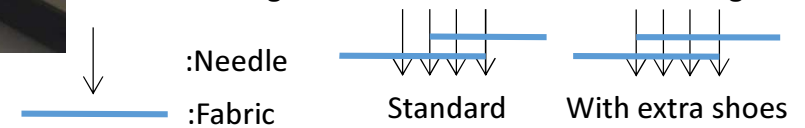
Silicon oil should be applied here.



Threading

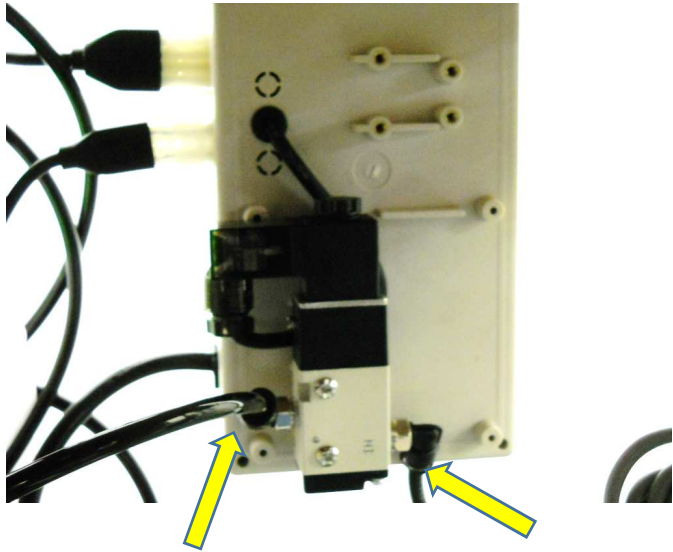


- Extra shoes are attached here. This shoes are
1. Shorter than normal shoes.
 2. Finishing of the stitch is different as blow figure.



How to set up CS-2 Chain cutter

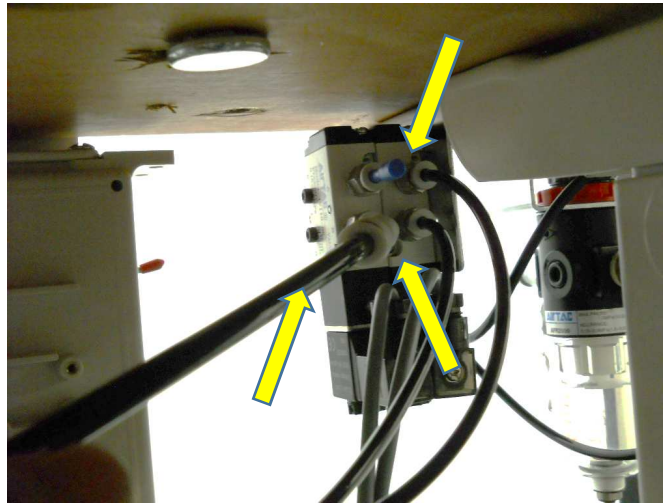
CS-2 switch box



Lint Collector ④

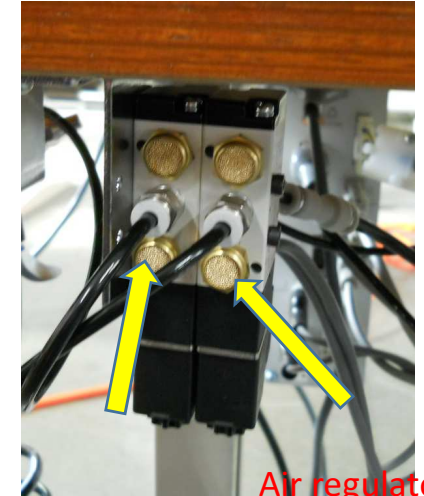
Air regulator ③

Foot lifter low ⑤



Suction device ⑦

Foot lifter up ⑥

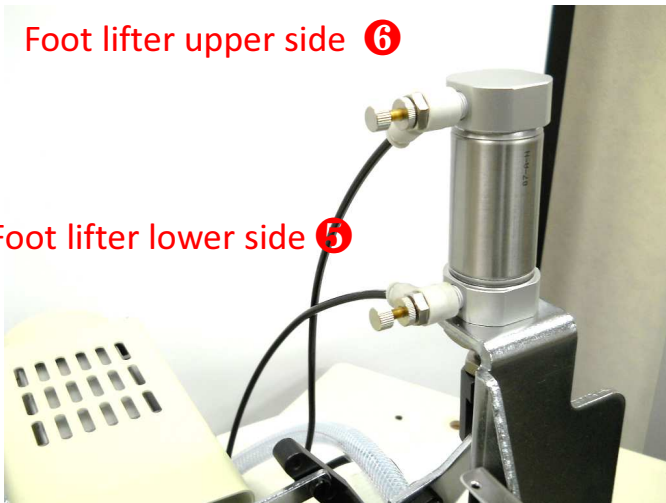


Air regulator ①

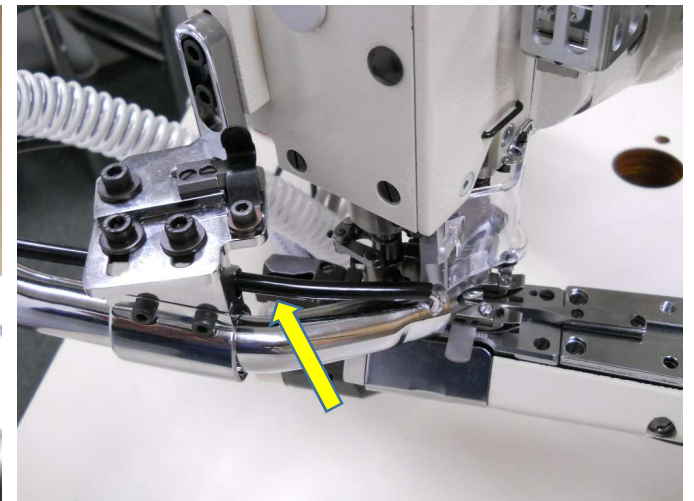
Air regulator ②

Foot lifter upper side ⑥

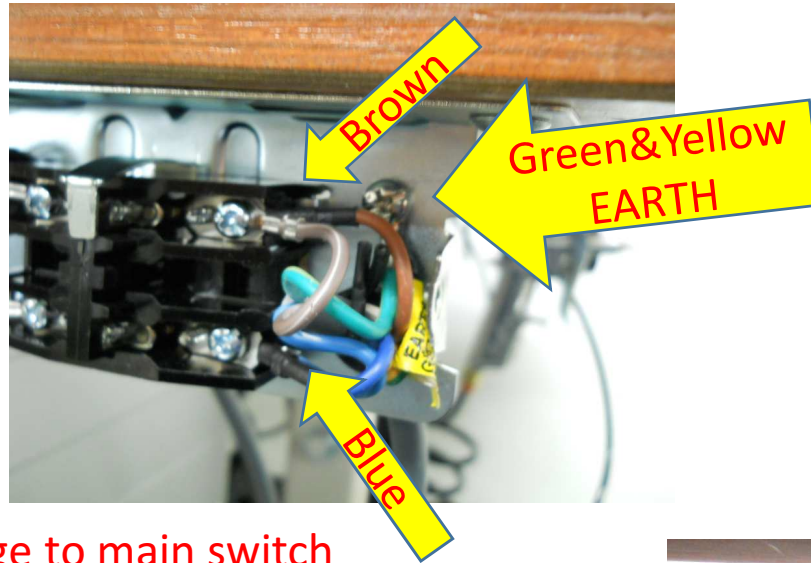
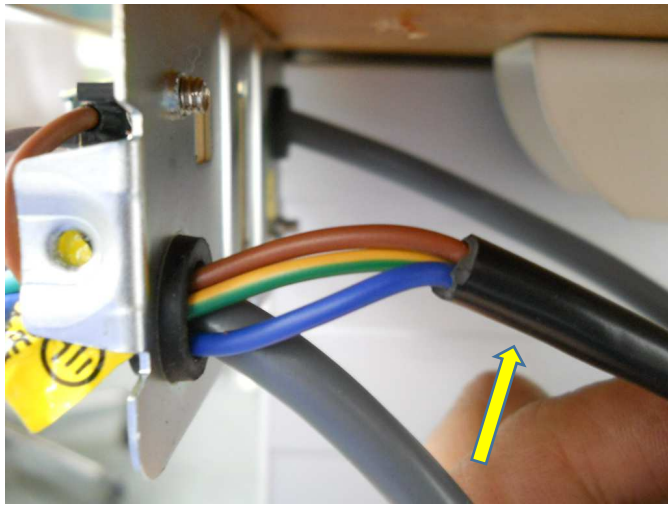
Foot lifter lower side ⑤



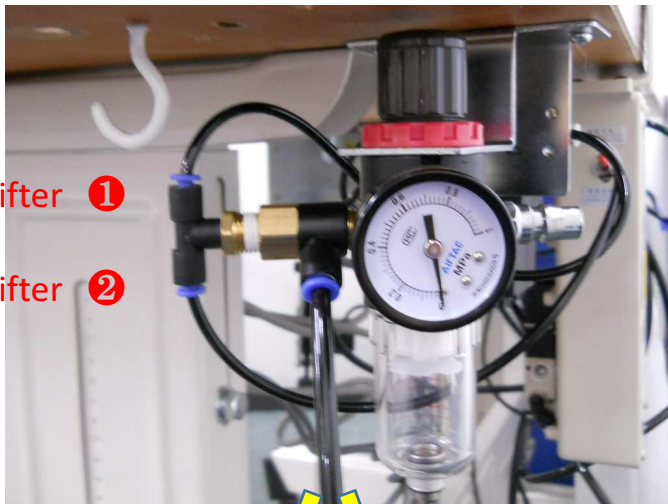
Air adjustment for suction device ⑦



Suction device ⑦



CS-2 main electric cable merge to main switch

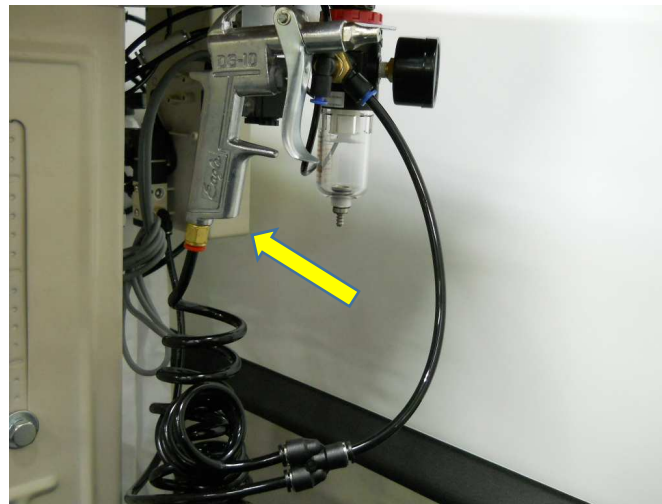


Foot Lifter ①

Foot Lifter ②

Chain Cutter ③

Air gun



Air gun

