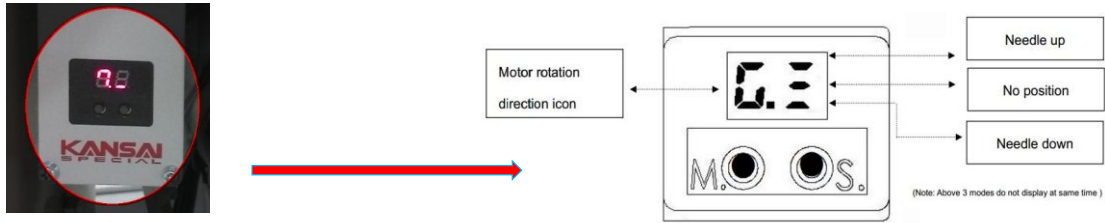


# HOHSING GD60-9 MODELS

2017/9/14

GD60 HAS TWO-DIGIT DISPLAY. THERE ARE TWO BUTTONS BELOW DIGIT DISPLAY. LEFT IS THE M BUTTON. RIGHT IS THE S BUTTON, PRESS THE M BUTTON TO CALL THE PARAMETER SETTING NUMBER



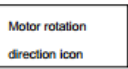
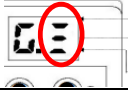
SPEED	<p>Push <b>M</b> <b>01</b> (Speed) to show speed parameter 01</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change speed showing 2 digit x 100rpm</p> <p>Push <b>S</b> to confirm</p>
DIRECTION	<p>Push <b>M</b> <b>03</b> (Direction) to show direction setting parameter 03</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change direction</p> <p>Push <b>S</b> to confirm</p> <p>C = clock wise, CC= counter clockwise</p>
PRESET BY MODEL	<p>Turn on the motor with pushing <b>M</b> <b>31</b> (Machine)</p> <p>31 Machine code setting parameter will show up</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change</p> <p>Push <b>S</b> to confirm</p> <p>0 = NR, NW, NC. 1 = FX, NC-J, 2 = DX</p>
NC100J, NC1001SJ condensed stitch setting	<p>① Parameter <b>31</b> = Pre setting by model should be <b>"1"</b></p> <hr/> <p>② Push <b>M</b> <b>17</b> to show condensed stitch function setting parameter 17</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change ON</p> <p>Push <b>S</b> to confirm</p> <hr/> <p>③ Push <b>M</b> <b>18</b> to show stitch amount of condensed stitch setting parameter 18</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change stitch number</p> <p>Push <b>S</b> to confirm</p> <hr/> <p>④ Push <b>M</b> <b>19</b> to show stitch amount of after condensed s setting parameter 19</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change stitch number after condensed stitch</p> <p>Push <b>S</b> to confirm</p> <hr/> <p>⑤ Push <b>M</b> <b>20</b> to show condensed stitch speed setting parameter 20</p> <p>Push <b>S</b> to change parameter setting</p> <p>Push <b>M</b> to change speed showing 2 digit x 100rpm</p> <p>Push <b>S</b> to confirm</p>

# HOHSING HVP90, i70, i90 MODELS



2017/9/14

SPEED	PUSH <b>P</b> → 001 H ( SPEED) PUSH <b>S</b> AND SET SPEED → DECIDE WITH <b>S</b>
DIRECTION	PUSHING <b>P</b> &POWER ON → 046 H ( DIRECTION ) CLOCKWISE: d l r . C R → DECIDE WITH <b>S</b> COUNTER CLOCKWISE: d l r . C c R
PRESET BY MODEL	PUSHING <b>P</b> &POWER ON → 047 H <b>S</b> DECIDE BELOW # → DECIDE WITH <b>S</b> 69 NR(RX), NW(WX),NC(NM) 70 FX, CONDESED STITCH DEVICE MACHINES(J series) 72 NR9900(DX)
NC100J, NC1001SJ CONDENSED STITCH SETTING	① SET ABOVE PRESET MODE TO 70(CONDESE MODE) ② PUSHING <b>P</b> &POWER ON → 95 H PUSHING <b>S</b> OFF → ON ③ PRAMETER 96 H : NUMBER OF CONDENSED STITCH <div style="border: 1px solid black; padding: 10px; margin-top: 10px;"> <p style="text-align: center;"><b>DETAILED PARAMETER FOR CONDESE SITCH MACHINE</b></p> <p>004.N : INITIAL CONDENSE SPEED → eg.1500</p> <p>005.V : FINAL CONDENSE SPEED(BEFORE CUTTING) → eg.1050</p> <p>012.SMS: A →A</p> <p>013.TYS : CON →CON</p> <p>014.SBT : ON(TURN ON INITIAL CONDENSE=ON) →OFF</p> <p>015.SBA : 0 →0</p> <p>016.SBB : 1-15(#OF INITIAL CONDENSE STITCH) → Ex) 3</p> <p>017.SBN : 2 →2</p> <p>020.SME : A →A</p> <p>021.EBT : ON(TURN ON INITIAL CONDENSE=ON) →ON</p> <p>022.EBC : 0 (FINAL CONDESE STITCH) → eg. 3</p> <p>023.EBD : 1-15(#OF FINAL CONDENSE STITCH) →0</p> <p>024.EBN : 2 →2</p> <p>027.CT : 50 →50</p> <p>095.CSF : ON →OFF</p> </div>

# HOHSING G, GD MODELS (NEEDLE POSITON ONLY MODEL) 2017/9/14

SPEED	PUSH <b>M</b> AND FIND PO → PUSING <b>S</b> AND PUSH <b>M</b> → DECIDE WITH <b>S</b> ( Ex 38 = 3800RPM )
DIRECTION	PUSHING <b>M</b> & POWER ON → FIND C/CW WITH <b>M</b> →  → DECIDE WITH <b>S</b>
NEEDLE POSITION	PUSHING <b>S</b> & POWER ON → DECIDE UP OR DOWN WITH <b>M</b> →  → DECIDE WITH <b>S</b>
PRESSER FOOT UP WHEN STEP ON HEEL SIDE	C8: OFF / BS: OFF / ES: OFF

# HOHSING MJ-1 2017/9/14

SPEED	 OPEN THE COVER & FIND THE SWITCH	CHANGE 3,4 SWITCH	<table border="1"> <thead> <tr> <th>MAX rpm</th> <th>3</th> <th>4</th> </tr> </thead> <tbody> <tr> <td>4500</td> <td>ON</td> <td>ON</td> </tr> <tr> <td>3500</td> <td>ON</td> <td>OFF</td> </tr> <tr> <td>2500</td> <td>OFF</td> <td>ON</td> </tr> <tr> <td>1800</td> <td>OFF</td> <td>OFF</td> </tr> </tbody> </table>	MAX rpm	3	4	4500	ON	ON	3500	ON	OFF	2500	OFF	ON	1800	OFF	OFF	
MAX rpm		3	4																
4500		ON	ON																
3500		ON	OFF																
2500	OFF	ON																	
1800	OFF	OFF																	
DIRECTION	CHANGE 5 SWITCH	<table border="1"> <thead> <tr> <th>DIRECTION</th> <th>5</th> </tr> </thead> <tbody> <tr> <td>CLOCKWISE</td> <td>ON</td> </tr> <tr> <td>COUNTER CLOCKWISE</td> <td>OFF</td> </tr> </tbody> </table>	DIRECTION	5	CLOCKWISE	ON	COUNTER CLOCKWISE	OFF											
DIRECTION	5																		
CLOCKWISE	ON																		
COUNTER CLOCKWISE	OFF																		
NEEDLE POSITION	CHANGE 6 SWITCH	<table border="1"> <thead> <tr> <th>NEEDLE POSITION</th> <th>6</th> </tr> </thead> <tbody> <tr> <td>UP</td> <td>ON</td> </tr> <tr> <td>DOWN</td> <td>OFF</td> </tr> </tbody> </table>	NEEDLE POSITION	6	UP	ON	DOWN	OFF											
NEEDLE POSITION	6																		
UP	ON																		
DOWN	OFF																		
etc.	CHANGE 7 SWITCH	<table border="1"> <thead> <tr> <th>SLOW START</th> <th>7</th> </tr> </thead> <tbody> <tr> <td>UP</td> <td>ON</td> </tr> <tr> <td>DOWN</td> <td>OFF</td> </tr> </tbody> </table>	SLOW START	7	UP	ON	DOWN	OFF											
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