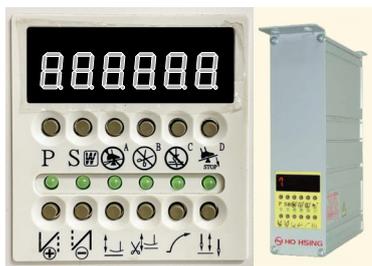




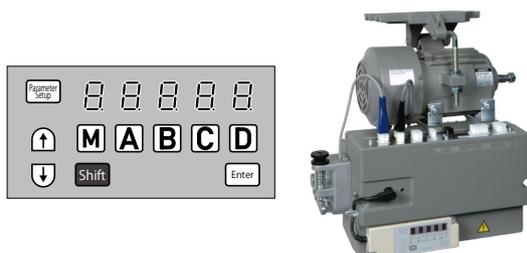
Sewing machine motor Setings



Ho Hsing
i70&TD series

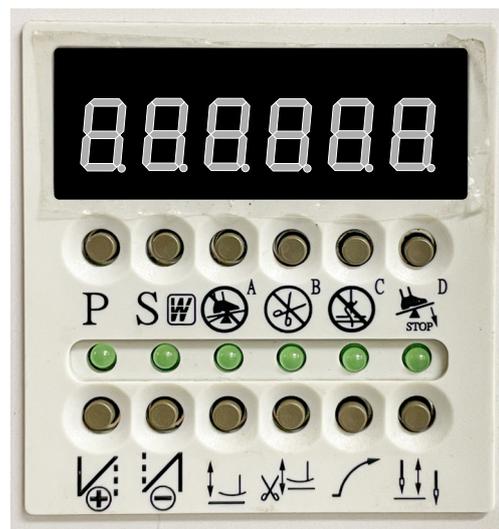


REDSUN
R9E series



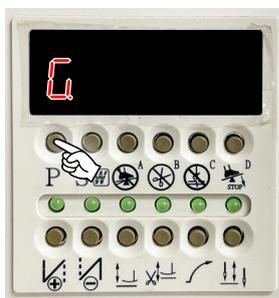
Mitsubishi
Limiservo-X series

Ho-Hsing i70 Settings _(en)



Sewing speed Settings

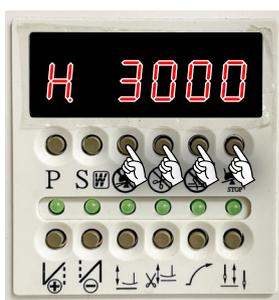
HoHsing i70



Press [P].



Press [S] when [001.H] appears.



Set to the speed you want.



Press [S] to conform.

Rotation direction settings

HoHsing i70



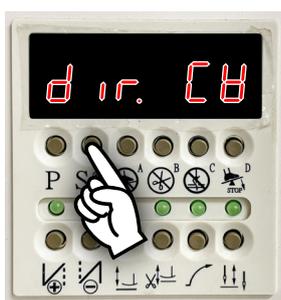
Turn on the power while holding down the [P].



When the 047nAC is displayed press [Θ].



When the 046d ir is displayed press [S].



Set the rotation direction and press [S] to conform.

$\left[\begin{array}{l} \text{[H]} \text{ CW clockwise} \\ \text{[CH]} \text{ CCW counterclockwise} \end{array} \right.$

Machine code settings

HoHsing i70



Turn on the power while holding down the [P].



When the 047NAC is displayed press [S].



Select model with [C][D].

69	UTA,UTE(NR,NRE,NW,NC,NL)
70	UTAB(NR9701,NC1001),FX-UTC
71	(F)
72	NR99(DX)



press [S] to conform.

JCD/UTC settings (1 of 2)

HoHsing i70



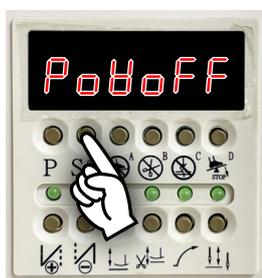
Turn on the power while holding down the [P].



Select "047.MAC" and press [S].



Set machine code to "70" .



Turn off the power, then turn it on while holding down [S].



Keep pressing [Θ] until "095.CSF" appears.

JCD/UTC settings(2 of 2)

HoHsing i70



When "095.CSF" is displayed press[S].



Press [D] to change from "OFF" to "ON" and Press [S]

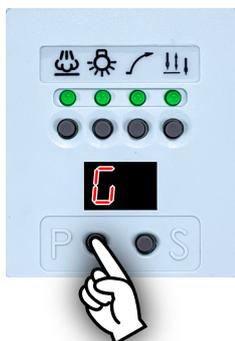


Select "096.Con"

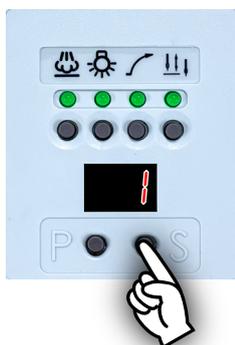


Set the number of condensation stitches and press[S] to conform.

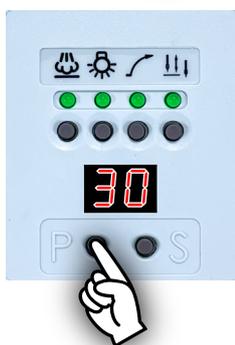
HoHsing TD

 回転数の設定
 Speed setting


Press and hold [P].



When "1" displayed , press [S].



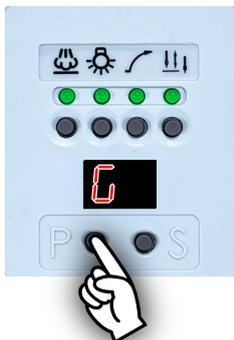
When the sewing speed is displayed,press [P]
and set it to the desired speed.

Sewing speed = 2digits×100rpm

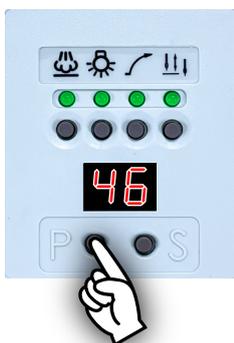


Press [S] to confirm.

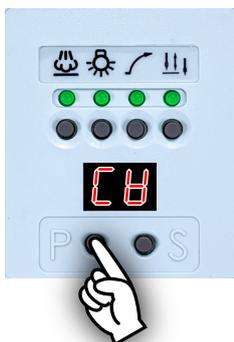
モータ一回転方向
Motor rotation



Press and hold [P].

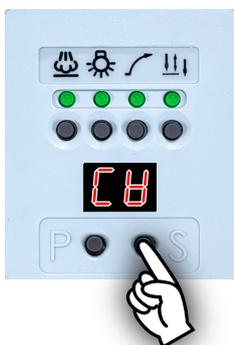


Press [P] to select "46" and press [S].



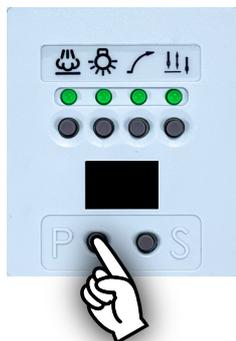
Press [P] to set the rotation direction.

$\left\{ \begin{array}{l} \text{CW} \text{ clockwise} \\ \text{CCW} \text{ counterclockwise} \end{array} \right.$



Press [S] to confirm.

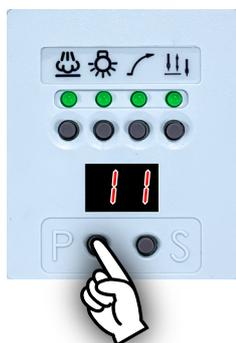
マシンコード選択
Machine code settings



Power on while holding [P].

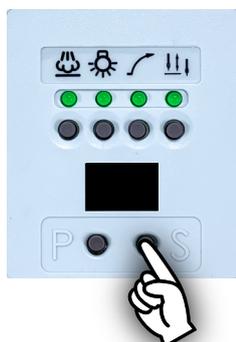


When "47" is displayed , press [S].

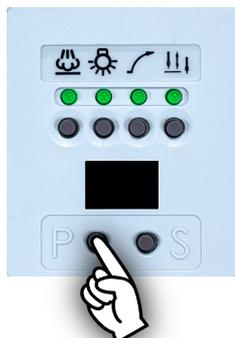


Press [P] to select machine code.

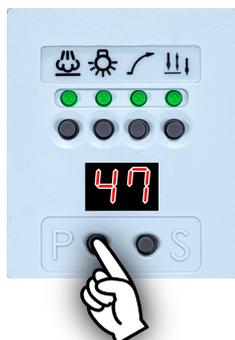
- 10: UTA,UTE (NR,NRE,NW,NC,NL)
- 11: UTAB(NR9701,NC1001,FX/UTC)
- 12: NR99(DX)
- 13: DFB,DLR,DVK,B2000,PX
- 16: FBX-PA3,SQ,DLR1509PA-1, Automatic sewing machine for jeans



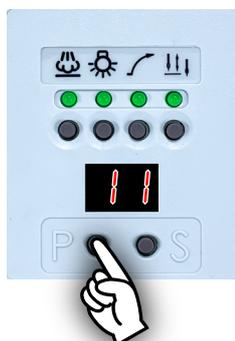
Press [S] to confirm.



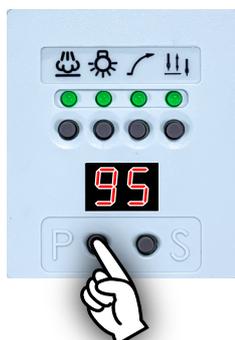
Power on while holding [P].



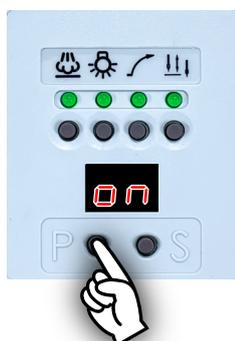
When "47" is displayed , press [S].



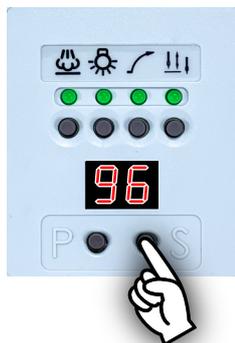
Set machine code to "11"
and press [S] to confirm.



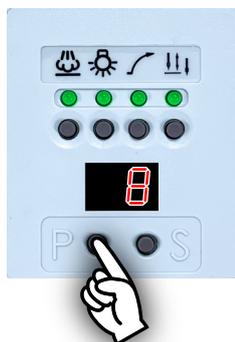
Press [P] to bring up "95.CSF" and press[S].



Press [P] to select ON and confirm with [S].



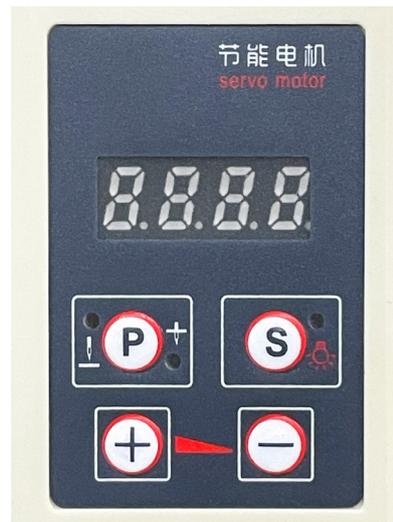
Press [P] to display "96.con" and press [S].



Press [P] to set the number of condensation stitches and press [s] to confirm.

(Initial value is 8 stitches)

REDSUN R9E Settings



-  Needle bar
Stop position
-  Set
-  Speed UP
-  Speed Down

REDSUN R9E

Speed Settings

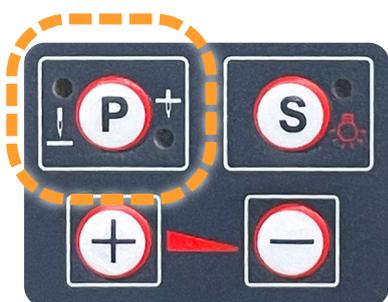
 Speed UP

 Speed down

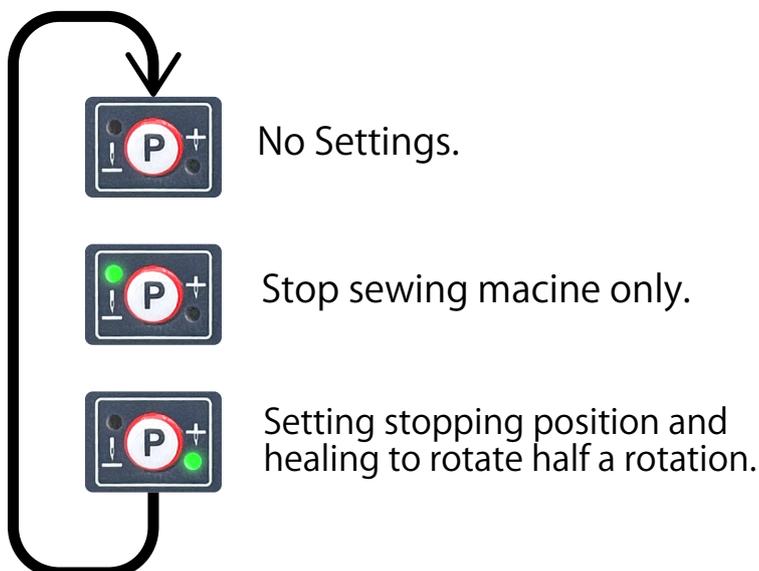


Press 

Needle bar stop position Settings



It switches every time the  button is pressed.



REDSUN R9E

Rotation settings



①.

Press **P** + **+** to display *P - 00*



②.

Press **+** to display *P - 02*



③.

Press **P** to display *0* or *1*



④.

Press **+** or **-** to change the rotation direction.

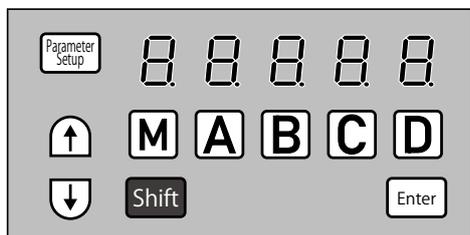


⑤.

Press **S** to conform.

Mitsubishi LIMISERVO-X Settings

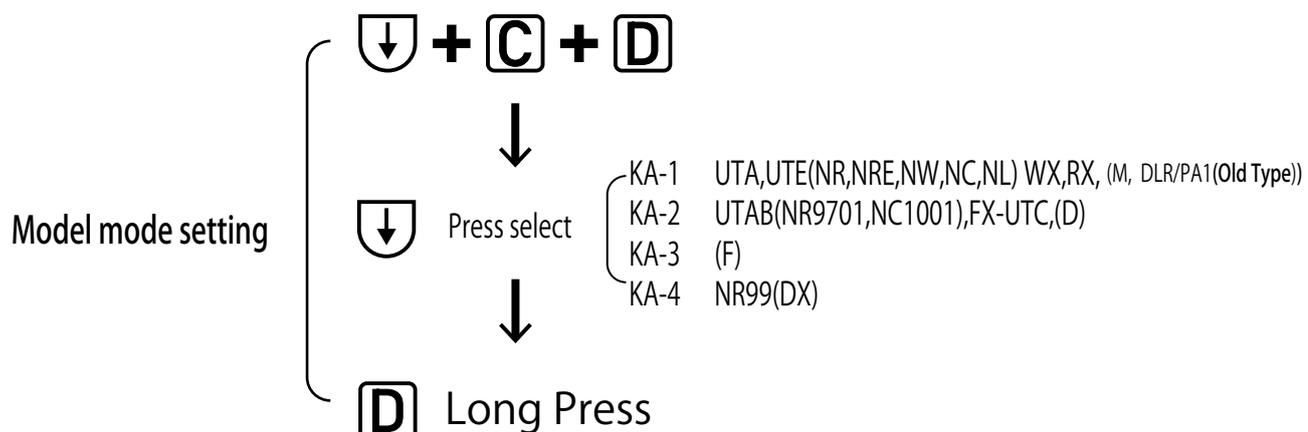
Control panel



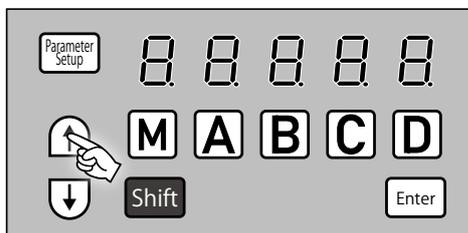
↑ + ↓ Sewing Speed

↓ + M Rotation

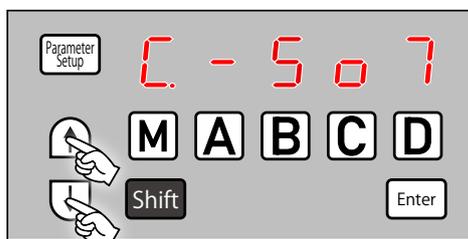
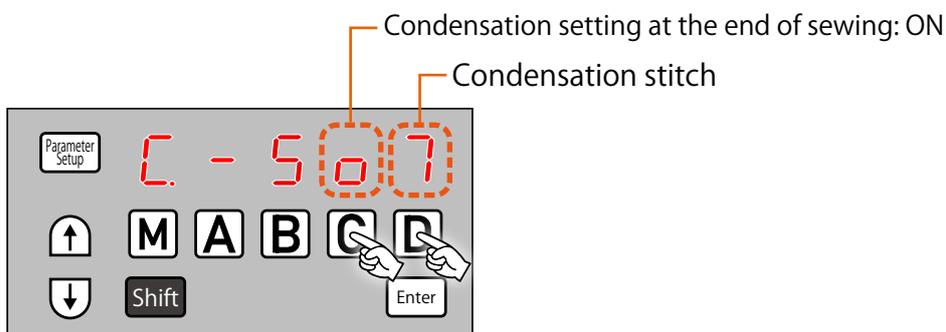
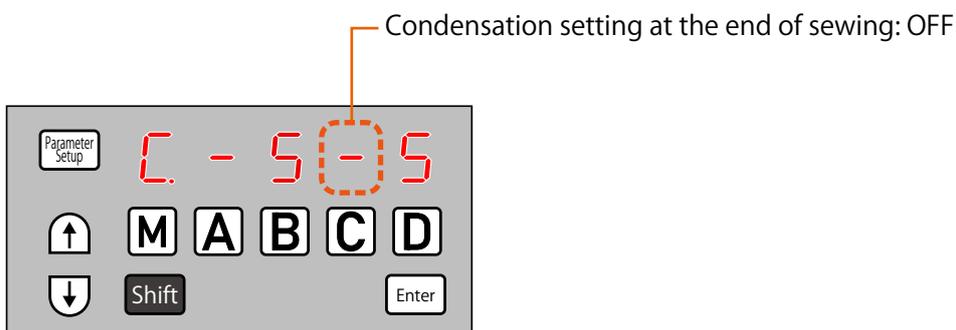
↓ + A Using rotation detector.



JCD/UTC Condensation settings



Push at once.



Press + to confirm.